

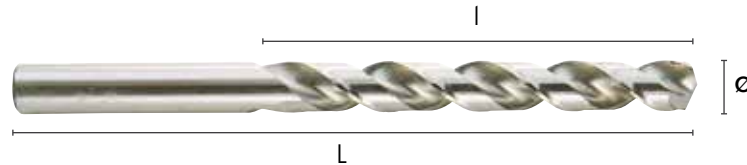
1106

## HSSCO DIN 338 W



| Avance/feed | P    |        |        |        | M         |        | K    |      |        | N         |           |           |         | S  |           | H      |        |        |
|-------------|------|--------|--------|--------|-----------|--------|------|------|--------|-----------|-----------|-----------|---------|----|-----------|--------|--------|--------|
|             | <800 | <1.000 | <1.200 | <1.400 | <950      | <1.200 | <500 | <800 | <1.400 | Al        | Cu        | Mg/Zn     | Plastic | Ni | Ti        | 50 HRC | 55 HRC | 60 HRC |
|             |      |        |        |        | 8-14      |        |      |      |        | 30-80     | 50-70     | 50-70     |         |    | 8-10      |        |        |        |
| Ø2          |      |        |        |        | 0,01-0,04 |        |      |      |        | 0,02-0,05 | 0,02-0,05 | 0,02-0,04 |         |    | 0,01-0,03 |        |        |        |
| Ø5          |      |        |        |        | 0,05-0,09 |        |      |      |        | 0,05-0,12 | 0,05-0,1  | 0,05-0,09 |         |    | 0,03-0,06 |        |        |        |
| Ø10         |      |        |        |        | 0,14-0,21 |        |      |      |        | 0,18-0,24 | 0,18-0,24 | 0,18-0,21 |         |    | 0,06-0,10 |        |        |        |
| Ø15         |      |        |        |        | 0,20-0,28 |        |      |      |        | 0,20-0,32 | 0,2-0,32  | 0,20-0,28 |         |    | 0,10-0,14 |        |        |        |
| Ø20         |      |        |        |        | 0,22-0,33 |        |      |      |        | 0,25-0,37 | 0,25-0,37 | 0,25-0,33 |         |    | 0,16-0,20 |        |        |        |

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



| Ø<br>mm | L<br>mm | I<br>mm |    |
|---------|---------|---------|----|
| 1,00    | 34      | 12      | 10 |
| 1,25    | 38      | 16      | 10 |
| 1,50    | 40      | 18      | 10 |
| 2,00    | 49      | 24      | 10 |
| 2,25    | 53      | 27      | 10 |
| 2,50    | 57      | 30      | 10 |
| 2,75    | 61      | 33      | 10 |
| 3,00    | 61      | 33      | 10 |
| 3,10    | 65      | 36      | 10 |
| 3,20    | 65      | 36      | 10 |
| 3,25    | 65      | 36      | 10 |
| 3,30    | 65      | 36      | 10 |
| 3,50    | 70      | 39      | 10 |
| 3,75    | 70      | 39      | 10 |
| 4,00    | 75      | 43      | 10 |
| 4,10    | 75      | 43      | 10 |
| 4,20    | 75      | 43      | 10 |
| 4,25    | 75      | 43      | 10 |
| 4,50    | 80      | 47      | 10 |
| 4,75    | 80      | 47      | 10 |
| 5,00    | 86      | 52      | 10 |
| 5,10    | 86      | 52      | 10 |
| 5,20    | 86      | 52      | 10 |

| Ø<br>mm | L<br>mm | I<br>mm |    |
|---------|---------|---------|----|
| 5,25    | 86      | 52      | 10 |
| 5,50    | 93      | 57      | 10 |
| 5,75    | 93      | 57      | 10 |
| 6,00    | 93      | 57      | 10 |
| 6,25    | 101     | 63      | 10 |
| 6,50    | 101     | 63      | 10 |
| 6,75    | 109     | 69      | 10 |
| 7,00    | 109     | 69      | 10 |
| 7,25    | 109     | 69      | 10 |
| 7,50    | 109     | 69      | 10 |
| 8,00    | 117     | 75      | 10 |
| 8,25    | 117     | 75      | 10 |
| 8,50    | 117     | 75      | 10 |
| 9,00    | 125     | 81      | 10 |
| 9,50    | 125     | 81      | 10 |
| 10,00   | 133     | 87      | 5  |
| 10,25   | 133     | 87      | 5  |
| 10,50   | 133     | 87      | 5  |
| 11,00   | 142     | 94      | 5  |
| 11,50   | 142     | 94      | 5  |
| 12,00   | 151     | 101     | 5  |
| 12,50   | 151     | 101     | 5  |
| 13,00   | 151     | 101     | 5  |